If you have any questions regarding our products, call our toll-free consumer customer service line: **800.643.3522**
Visit our web page: www.hatham.com

Tri-Beam® Arc Hammock Stand

Congratulations on your purchase of the Tri-Beam® Arc Hammock Stand.
We believe that you will find it a product of unsurpassed quality and durability

Product Dimensions: 55"H x 52"W x 15.5'L
Parts included to assemble your Tri-Beam® Arc:

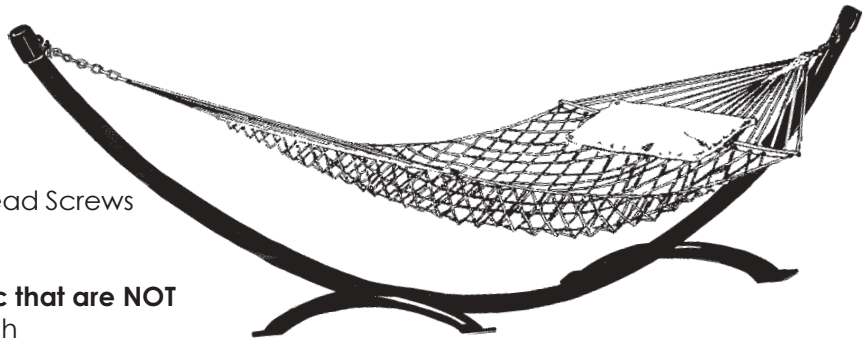
2 - Foot brackets	8 - 3/8" Lock Washers
2 - End sections	8 - 3/8" Nuts
1 - Center section	8 - 3/8" x 2.5" Round Head Screws
2 - "Z" hooks	4 - Foot caps
2 - End caps	

Tools needed to assemble your Tri-Beam® Arc that are NOT included: 9/16" Wrench or Adjustable wrench
NOTE: Two people may be needed for assembly.

If you have any questions regarding our products, call our toll-free consumer customer service line: **800.643.3522**
Visit our web page: www.hatham.com

Tri-Beam® Arc Hammock Stand

Congratulations on your purchase of the Tri-Beam® Arc Hammock Stand.
We believe that you will find it a product of unsurpassed quality and durability



Product Dimensions: 55"H x 52"W x 15.5'L
Parts included to assemble your Tri-Beam® Arc:

2 - Foot brackets	8 - 3/8" Lock Washers
2 - End sections	8 - 3/8" Nuts
1 - Center section	8 - 3/8" x 2.5" Round Head Screws
2 - "Z" hooks	4 - Foot caps
2 - End caps	

Tools needed to assemble your Tri-Beam® Arc that are NOT included: 9/16" Wrench or Adjustable wrench
NOTE: Two people may be needed for assembly.

1. Place the two foot brackets on the ground. Make sure that when both feet are flat on the ground, the end of the 10 1/4" elbow facing the center section is lower than its opposite end. Place the center section (the one with scoop cuts out of both ends) in a rocking or upturned position.

2. Insert one end of the elbow into the center section aligning all holes. From the top, place two carriage bolts into the holes through the center section and through the elbow.

3. Secure the bolt with a lock washer and nut from the underside and tighten.

4. Complete Steps 2 and 3 for the other end of the center section.

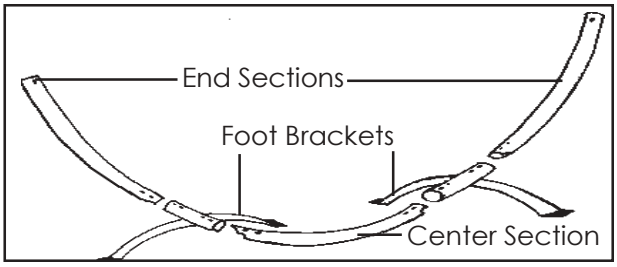
5. With another person holding an end section, insert the foot bracket's elbow into the end section. Align all holes. From the top, place two carriage bolts into the holes through the end section and through the elbow.

6. Secure the bolt with a lock washer and nut from the underside and tighten with an adjustable or 9/16" wrench.

Products of The HammockSource are guaranteed to be free of defects in workmanship and materials. If this unit is found, within its first 90 days, to be defective, it will be replaced without charge upon the return of the unit. A Return Authorization is needed for return.

If you have any questions about your new Hatteras Tri-Beam® Arc Hammock Stand, please contact us at:
The HammockSource - Post Office Box 1602, Greenville, North Carolina 27834
Consumer Customer Service: 800.643.3522

5056
AOO



7. Complete Steps 5 and 6 for the other end section.

8. Place a foot cap on each foot. Place the end caps on each end section.

9. Place "Z" hooks in the holes at the top of each end section. Hang your hammock tightly on the "Z" hooks and sit in slowly. This will stretch your hammock for you to tighten it again. Repeat this until a comfortable height is reached.

Care and Maintenance:
Hammock stands should be examined at least every three months to ensure that:
- Each welded joint around support plates is fully intact.
- No portions of any section have rusted through.

WARNING:
DO NOT EXCEED LOAD LIMIT OF 450 LBS.

1. Place the two foot brackets on the ground. Make sure that when both feet are flat on the ground, the end of the 10 1/4" elbow facing the center section is lower than its opposite end. Place the center section (the one with scoop cuts out of both ends) in a rocking or upturned position.

2. Insert one end of the elbow into the center section aligning all holes. From the top, place two carriage bolts into the holes through the center section and through the elbow.

3. Secure the bolt with a lock washer and nut from the underside and tighten.

4. Complete Steps 2 and 3 for the other end of the center section.

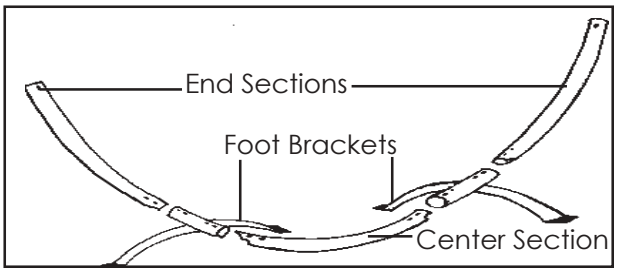
5. With another person holding an end section, insert the foot bracket's elbow into the end section. Align all holes. From the top, place two carriage bolts into the holes through the end section and through the elbow.

6. Secure the bolt with a lock washer and nut from the underside and tighten with an adjustable or 9/16" wrench.

Products of The HammockSource are guaranteed to be free of defects in workmanship and materials. If this unit is found, within its first 90 days, to be defective, it will be replaced without charge upon the return of the unit. A Return Authorization is needed for return.

If you have any questions about your new Hatteras Tri-Beam® Arc Hammock Stand, please contact us at:
The HammockSource - Post Office Box 1602, Greenville, North Carolina 27834
Consumer Customer Service: 800.643.3522

5056
AOO



7. Complete Steps 5 and 6 for the other end section.

8. Place a foot cap on each foot. Place the end caps on each end section.

9. Place "Z" hooks in the holes at the top of each end section. Hang your hammock tightly on the "Z" hooks and sit in slowly. This will stretch your hammock for you to tighten it again. Repeat this until a comfortable height is reached.

Care and Maintenance:
Hammock stands should be examined at least every three months to ensure that:
- Each welded joint around support plates is fully intact.
- No portions of any section have rusted through.

WARNING:
DO NOT EXCEED LOAD LIMIT OF 450 LBS.